



SUPLAIN

1022

Description

SUPLAIN 1022 is a transparent, coextruded, biaxially oriented polypropylene (BOPP) film specially designed for vacuum metallization applications. Both sides are treated. One side has special adhesion layer for excellent metal adhesion.

Suitable to be used as single ply and/or as lamination substrate in HFFS and VFFS applications as transparent and after metallization.

It can be also used as board lamination purposes for special industrial applications such as sandwich packs, water resistant packs, etc.

Properties

- Excellent metal adhesion capability
- Excellent dimensional stability
- High clarity and gloss
- Good moisture barrier
- Resistance to chemicals, greases and oils
- Excellent lamination strength
- The film shelf life is 3 months

Technical Features

PROPERTIES	TEST METHOD	UNITS	1022	
THICKNESS	ASTM F2251	micron	20	30
		Gauge	80	120
YIELD	ASTM D4321	m ² /kg	54,9	36,6
		in ² /Lbs	38.600	25.800
UNIT WEIGHT	ASTM D4321	g/m ²	18,2	27,3
HAZE	ASTM D1003	%	3,0	
GLOSS (45 °)	ASTM D2457	%	90	
TENSILE STRENGTH AT BREAK	ASTM D882	MD	N/mm ²	150
			lb/in ²	21.800
		TD	N/mm ²	280
			lb/in ²	40.600
ELONGATION AT BREAK	ASTM D882	MD	190	
		TD	65	
THERMAL SHRINKAGE (120 °C, 5 min, air)	ASTM D1204	MD	3	
		TD	1	
COEFFICIENT OF FRICTION	ASTM D1894	Film/Film	0,55	
		Film/Metal	0,30	
SURFACE TENSION	ASTM D2578	Dyne/cm	Treated Side	38
			Other Side	38

“Product Identification (Decision 97/129/EC): PP5”

Regulatory Status

Our product complies with the applicable EC legislation on packaging involving direct contact with foods except metallized films. Full details are given on the Regulatory Compliance Certificate and can be found on our web site.

The film can also be supplied with ISCC+ certified raw materials with the category of bio-circular feedstock under the product group of SUPRENEW and category of circular feedstock under the product group of SUPCYCLE. SUPRENEW and SUPCYCLE products are certified with “Mass Balance” chain of custody system under ISCC+ and due to chemical processing of the feedstock, there is no compromise & change on any specific feature of the film given in this TDS regardless of the sustainable content in the film. Therefore all product properties of this film covers the same product code with SUPRENEW or SUPCYCLE brand. Three digits will be added to the end of the ISCC+ certified product code. SUPRENEW products will be differentiated with Rxx (R will communicate that the film is circular xx code will communicate the sustainable content % of the film) and SUPCYCLE products will be differentiated with Pxx (P will communicate that the film is circular xx code will communicate the sustainable content % of the film). Further details of the sustainable content of the film will be given in the Sustainability Declaration (SD) prepared for each ISCC+ certified order.

The information contained in this data sheet is true and accurate according to current state of our knowledge and intended to give general information on our products and their applications. Above values are to be considered as guidelines and not as product specifications. Since the actual conditions of use are beyond our control, users are advised to make their own tests at their specific conditions of laboratory and/or actual use. We suggest our customers to determine final suitability for their specific end uses.

Also be advised that information on this data sheet shall not be construed as an inducement or recommendation to use any process or to manufacture or use any product in conflict with existing, pending or future patents.

For related spec sheet with tolerance values, please contact our sales departments

STANDARD ROLL DIMENSIONS			
CORE INNER DIAMETER (ID)	CORE OUTER DIAMETER (OD)	LENGTH TOLERANCE	WIDTH TOLERANCE
76 mm (3 in) & 152 mm (6 in)	530 mm & 790 mm *	± % 5 for ≤ 390 mm OD ± % 10 for > 390 mm OD	- 0 & + 4 mm

* 790 mm OD is available for BOPP films above 350 mm width

REV: 03 Date: 20.03.2025