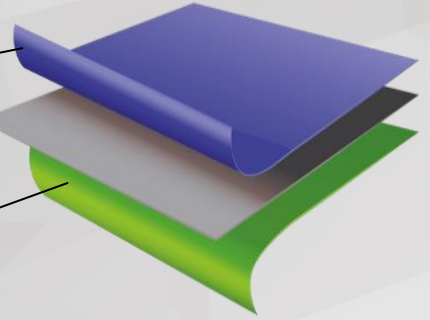


Printable Aluminium Layer

Polypropylene Core Layer

Low SIT Layer



SUPMET

6031

Description

SUPMET 6031 is a metallized, coextruded biaxially oriented polypropylene (BOPP) film. Non metallized side is heat sealable with low SIT (Seal Initiation Temperature) down to 80°C (176°F).

Single ply surface print and/or lamination substrate where excellent barrier and low SIT is needed. Specially designed for high speed HFFS machines for making units and/or multipacks.

Primering onto metal surface for adequate ink adhesion is highly recommended.

Properties

- Excellent wide sealing range with low SIT
- Excellent hot tack and heat seal strength
- Good oxygen, moisture and UV light barrier
- Excellent dimensional stability
- Resistance to chemicals, greases and oils
- Enhanced shelf life capability
- Low static property due to metallic surface
- The film shelf life is 6 months

Technical Features

PROPERTIES	TEST METHOD	UNITS	6031		
THICKNESS	ASTM F2251	micron	15	20	30
		Gauge	60	80	120
YIELD	ASTM D4321	m ² /kg	73,3	54,9	36,6
		in ² /Lbs	51.500	38.600	25.800
UNIT WEIGHT	ASTM D4321	g/m ²	13,6	18,2	27,3
OXYGEN TRANSMISSION RATE (23°C, 0% RH)	ASTM D3985	cc/m ² /24hrs	90	80	75
		cc/100in ² /24hrs	5,8	5,2	4,8
WATER VAPOUR TRANSMISSION RATE (23°C, 0% RH)	ASTM F1249	g/m ² /24hrs	0,65	0,50	0,45
		g/100in ² /24hrs	0,04	0,03	0,03
TENSILE STRENGTH AT BREAK	ASTM D882	MD	N/mm ²	160	
			lb/in ²	23.200	
		TD	N/mm ²	290	
			lb/in ²	42.100	
ELONGATION AT BREAK	ASTM D882	MD	160		
		TD	60		
THERMAL SHRINKAGE (120 °C, 5 min, air)	ASTM D1204	MD	3		
		TD	1		
COEFFICIENT OF FRICTION	ASTM D1894	Film/Film	0,50		
		Film/Metal	0,25		
OPTICAL DENSITY	INTERNAL	-	2,0		
HEATSEAL RANGE	ASTM F88	°C	80-145		
		°F	176-293		
HEATSEAL STRENGTH (80 °C, 1 MPa, 1 s)	ASTM F88	N/15mm	2,0		

"Product Identification (Decision 97/129/EC): PP5"

Regulatory Status

Our product complies with the applicable EC legislation on packaging involving direct contact with foods except metallized films. Full details are given on the Regulatory Compliance Certificate and can be found on our web site.

The film can also be supplied with ISCC+ certified raw materials with the category of bio-circular feedstock under the product group of SUPRENEW and category of circular feedstock under the product group of SUPCYCLE. SUPRENEW and SUPCYCLE products are certified with "Mass Balance" chain of custody system under ISCC+ and due to chemical processing of the feedstock, there is no compromise & change on any specific feature of the film given in this TDS regardless of the sustainable content in the film. Therefore all product properties of this film covers the same product code with SUPRENEW or SUPCYCLE brand. Three digits will be added to the end of the ISCC+ certified product code. SUPRENEW products will be differentiated with Rxx (R will communicate that the film is circular xx code will communicate the sustainable content % of the film) and SUPCYCLE products will be differentiated with Pxx (P will communicate that the film is circular xx code will communicate the sustainable content % of the film). Further details of the sustainable content of the film will be given in the Sustainability Declaration (SD) prepared for each ISCC+ certified order.

Metallization is a special process and aluminium coated surface is very sensitive to environmental conditions. Even though metal surface tension is above 40 dynes after production, it tends to decrease within time influencing by climatic conditions and storage periods. A guarantee of the duration of surface tension of metallized surface can not be given. We recommend to store metallized films in a dry place and at temperatures below 30°C. It is also advised to use metallized films as 'First in, First Out' principle. In-line treatment and/or priming onto metal surface for adequate ink or coating adhesion is strongly recommended. The metallized surface can normally be laminated with most of the substrates. Other properties of the metallized films are guaranteed for 6 months from the date of production.

The information contained in this data sheet is true and accurate according to current state of our knowledge and intended to give general information on our products and their applications. Above values are to be considered as guidelines and not as product specifications. Since the actual conditions of use are beyond our control, users are advised to make their own tests at their specific conditions of laboratory and/or actual use. We suggest our customers to determine final suitability for their specific end uses.

Also be advised that information on this data sheet shall not be construed as an inducement or recommendation to use any process or to manufacture or use any product in conflict with existing, pending or future patents.

For related spec sheet with tolerance values, please contact our sales departments

STANDARD ROLL DIMENSIONS			
CORE INNER DIAMETER (ID)	CORE OUTER DIAMETER (OD)	LENGTH TOLERANCE	WIDTH TOLERANCE
76 mm (3 in) & 152 mm (6 in)	530 mm & 790 mm *	± % 5 for ≤ 390 mm OD ± % 10 for > 390 mm OD	- 0 & + 4 mm

* 790 mm OD is available for BOPP films above 350 mm width